

# DoorHan®

#### **HIGH SPEED DOORS**



- DoorHan group of companies is a leading international door and gates manufacturing company which produces over a million units of doors and loading dock equipment a year. DoorHan group of companies include: 13 plants, 23 production and warehouse facilities, 14 sales offices.
- Our plants produce the whole range of components and parts for our equipment. Every plant includes manufacturing and assembly workshops, warehouse facilities, showroom and training centre. Each plant is the main distribution center for it's region.





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# SPEEDROLL SDI

LONG-TERM SERVICE LIFE



WIDTH: 2000-6000 MM





> Application: universal — indoor openings in industrial, storage, and commercial facilities.

Design: door structure is made of galvanized steel; drive shaft — galvanized steel D = 90/130 mm; track guides — extruded polyethylene; curtain — polyester material covered with PVC, 900 g/m<sup>2</sup> density; vision panels — 1 mm thick transparent PVC (optional).





# SPEEDROLL SDO

UNIVERSAL APPLICATION



#### WIDTH: 2000–6000 MM





> Application: universal — for outdoor openings in industrial, storage, and commercial facilities.

Design: door structure is made of galvanized steel; drive shaft — galvanized steel D = 90/130 mm; track guides — extruded polyethylene; curtain — polyester material covered with PVC, 900 g/m<sup>2</sup> density; vision panels — 1 mm thick transparent PVC (optional).





# SPEEDROLL SDF

STAINLESS STEEL HARDWARE



WIDTH: 2000–4000 MM





Application: food industry.

Design: door structure is made of stainless steel AISI 304; drive shaft — stainless steel AISI 304, D = 90/130 mm; track guides — extruded polyethylene; curtain — polyester material covered with PVC, 900 g/m<sup>2</sup> density; vision panels — 1 mm thick transparent PVC (optional).





# SPEEDROLL SDC

NON-FREEZABLE



#### WIDTH: 2000–3500 MM





Application: cold storage.

Design: double curtain door with hot air between; door structure is made of galvanized steel; drive shaft — galvanized steel D = 90/130 mm; track guides — extruded polyethylene; curtain — polyester material covered with PVC, 900 g/m<sup>2</sup> density.





# SPEEDFOLD SDF

**PROVEN QUALITY** 



#### WIDTH: 2000–12000 MM





- Application: indoor/outdoor openings in industrial, storage, and commercial facilities. For openings with higher wind load.
- Design: jambs, covers, tubes are made of galvanized steel; curtain — polyester material covered with PVC, 900 g/m<sup>2</sup> density; vision panels — 1 mm thick transparent PVC (optional); the door opening is provided by belts system.





#### SPIRAL DOOR HSSD

HIGH SPEED OF OPERATION



#### WIDTH: 2000–6000 MM





- > Application: indoor/outdoor openings in industrial, storage, and commercial facilities; for openings with higher wind load.
- Design: door structure is made of galvanized steel; door curtain consists of aluminium sandwich panels 40 mm; track guides — aluminium.











RAL 9010 white

#### **DESIGN** Standard colours of high speed spiral door





# RAL 5005 blue

RAL 9003 white

RAL 1036 gold



High-speed roll-up door





Door curtain is made without any rigid pieces, making them safe for use by equipment and staff. DoorHan high-speed doors are self-repairing, meaning that if the door curtain comes off of the track (for example, in the event of impact with a forklift) the system will guide the curtain back into the tracks on the next cycle.



Door frame is made of galvanized steel and can be optionally manufactured of stainless steel and painted into any color by RAL. Modular design makes it easy to change door components.





Is made of aluminium thikness 0.7 mm with PU foam inside. Dimensions :  $185 \times 40$  mm.

#### SPIRAL OPTIONS HORIZONTAL SPIRAL



SPIRAL OPTIONS ROUND SPIRAL



SPIRAL OPTIONS OVAL SPIRAL



Sandwich panel





#### SPECIFICATIONS

#### SPEEDROLL SDI

Maximum Size, $W \times H$	$6000 \times 5800 \text{ mm}$
Wind Load**	EN12424 for doors W $\times$ H 3000 $\times$ 3000 mm — Class 3; W $\times$ H 5000 $\times$ 5000 mm — Class 2; W $\times$ H 5800 $\times$ 6000 mm — Class 1
Opening Speed	up to $3000 \times 3000$ mm — 2.0 m/s; up to $5000 \times 5000$ mm — 1.5 m/s; up to $5800 \times 6000$ mm — 1.0 m/s
Closing Speed	0.8 m/s (can be set the same like opening)
Working Temperature Range	from -15 to +70 °C — if drive is installed indoors; from -5 to +70 °C — if drive is installed outdoors; from -35 to +70 °C — with drive and side frame heating systems
Control unit	painted steel housing; size — $470 \times 290 \times 200$ mm; protection — IP 54; frequency converter
Operator	supply voltage — 240 V / 50-60 Hz; 400 V / 50-60 Hz; motor power — 1.5 kW; protection — IP54; limit positions by encoder
Safety	door meets European Standard EN 13241 CN; one pair of photocells installed 500 mm from floor level; when doors soft bottom edge impacts an object while closing the door, sensor sends a radio signal to the control box and the door immediately opens (optional); door opens automatically on 2 000 mm height if power failure in case of using counter- weight (optional); transparent window (unavailable for cold storages); flashing light; siren (optional)
Operating Life	1 500 000 cycles



#### SPEEDROLL SDO

Maximum Size, W × H	$6000 \times 5800 \text{ mm}$
Wind Load**	EN12424 for doors W × H 3000 × 3000 mm — Class 3; W × H 5000 × 5000 mm — Class 2; W × H 5800 × 6000 mm — Class 1
Opening Speed	up to $3000 \times 3000 \text{ mm} - 2.0 \text{ m/s}$ ; up to $5000 \times 5000 \text{ mm} - 1.5 \text{ m/s}$ ; up to $5800 \times 6000 \text{ mm} - 1.0 \text{ m/s}$
Closing Speed	0.8 m/s (can be set the same like opening)
Working Temperature Range	from -15 to +70 °C — if drive is installed indoors; from -5 to +70 °C — if drive is installed outdoors; from -35 to +70 °C — with drive and side frame heating systems no windows in use for -5 °C and bellow
Control unit	painted steel housing, size — $470 \times 290 \times 200$ mm; protection — IP54; frequency converter
Operator	supply voltage — 240 V / 50-60 Hz; 400 V / 50-60 Hz; motor power — 1.5 kW; protection — IP54; limit positions by encoder
Safety	door meets European Standard EN 13241 CN; one pair of photocells installed 500 mm from floor level; when doors soft bottom edge impacts an object while closing the door, sensor sends a radio signal to the control box and the door immediately opens (optional); door opens automatically on 2000 mm height if power failure in case of using counter- weight (optional); transparent window (unavailable for cold storages); flashing light; siren (optional)
Operating Life	1 500 000 cycles
Depends on the door size.	** Wind speed is given for closed door

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#### SPEEDROLL SDF

Maximum Size, $W \times H$	$4000 \times 4000 \text{ mm}$
Wind Load**	EN12424 for doors W $\times$ H 3000 $\times$ 3000 mm — Class 3; W $\times$ H 4000 $\times$ 4000 mm — Class 2
Opening Speed	1.9 m/s*
Closing Speed	0.8 m/s (can be set the same like opening)
Working Temperature Range	from -15 to +70 °C — if drive is installed indoors; from -5 to +70 °C — if drive is installed outdoors; from -35 to +70 °C — with drive and side frame heating systems; no windows in use for -5 °C and bellow
Control unit	painted steel housing, size — $470 \times 290 \times 200$ mm; protection — IP54; frequency converter
Operator	supply voltage — 240 V / 50-60 Hz; 400 V / 50-60 Hz; motor power — 1.5 kW; protection — IP54; limit positions by encoder
Safety	door meets European Standard EN 13241 CN; one pair of photocells installed 500 mm from floor level; when doors soft bottom edge impacts an object while closing the door, sensor sends a radio signal to the control box and the door immediately opens (optional); transparent window (unavailable for cold storages); flashing light; siren (optional)
Operating Life	1 500 000 cycles



#### SPEEDROLL SDC

Maximum Size, $W \times H$	$3500 \times 4000 \text{ mm}$
Wind Load**	EN12424 Class 1
Opening Speed	1.5 m/s*
Closing Speed	0.8 m/s (can be set the same like opening)
Working Temperature Range	from -15 to +70 °C — if drive is installed indoors; from -5 to +70 °C — if drive is installed outdoors; from -35 to +70 °C — with drive and side frame heating systems no windows in use for -5 °C and bellow
Control unit	painted steel housing, size — $470 \times 290 \times 200$ mm; protection — IP54; frequency converter
Operator	supply voltage — 240 V / 50-60 Hz; 400 V / 50-60 Hz; motor power — 1.5 kW; protection — IP54; limit positions by encoder
Safety	door meets European Standard EN 13241 CN; one pair of photocells installed 500 mm from floor level; when doors soft bottom edge impacts an object while closing the door, sensor sends a radio signal to the control box and the door immediately opens (optional); flashing light; siren (optional)
Operating Life	1 500 000 cycles



#### **SPECIFICATIONS**

#### SPEEDFOLD SDF



Maximum Size, $W\times H$	$12000 \times 7000 \text{ mm}$
Wind Load**	for doors up to 3 000 mm — Class 4; up to 5 000 mm — Class 3; up to 8 000 mm — Class 2; up to 2 000 mm — Class 1
Opening Speed	up to 5000 $\times$ 5000 mm — 1.0 m/s; up to 12000 $\times$ 7000 mm — 0.6 m/s
Closing Speed	0.5 m/s
Working Temperature Range	from -15 to +70 °C — if drive is installed indoors; from -5 to +70 °C — if drive is installed outdoors; from -35 to +70 °C — with drive and side frame heating systems no windows in use for -5 °C and bellow
Control unit	supply voltage — 240 V / 50-60 Hz; 400 V / 50-60 Hz; motor power — 0.75-2.2 kW; protection — IP54; limit positions by encoder
Safety	door meets European Standard EN 13241 CN; one pair of photocells installed 500 mm from floor level; when doors soft bottom edge impacts an object while closing the door, sensor sends a radio signal to the control box and the door immediately opens (optional); the door opens automatically on 2 000 mm if power failure in case of using counterweight (optional); transparent window (unavailable for cold storages); flashing light; siren (optional)
Operating Life	1 000 000 cycles

#### SPIRAL DOOR HSSD

SPIRAL DOC	DR HSSD	
Maximum Size, $W \times H$	$6000 \times 6000 \text{ mm}$	
Wind Load**	EN12424 for doors W $\times$ H 3000 $\times$ 3000 mm — Class 3; W $\times$ H 6000 $\times$ 6000 — Class 2	
Opening Speed	up to 1.5 m/s*	
Closing Speed	0.8 m/s (can be set the same like opening)	and the second s
Working Temperature Range	from -15 to +70 °C — if drive is installed indoors; from -5 to +70 °C — if drive is installed outdoors; from - 35 to 70 °C — with drive and side frame heating systems	
Control unit	control unit for Servo motor; painted steel housing; size — $370 \times 250 \times 135$ mm; protection — IP54	
Operator	supply voltage 240 V / 50-60 Hz; servo motor with power 0.75–1.5 kW; 400 V / 50-60 Hz; protection — IP54	
Safety	door meets European Standard EN 13241 CE; two pair of photocells installed 400 mm and 900 mm from the floor level; when doors soft bottom edge impacts an object while closing the door, sensor sends a radio signal to the control box and the door immediately opens (optional); winter auto run function; partial opening function; flashing light; light barrier 1500 mm height (optional); siren (optional)	
Operating Life	3 000 000 cycles	

\* Depends on the door size.

\*\* Wind speed is given for closed door

#### **MOUNTING CLEARANCES**



#### SPEEDROLL SDO



#### **MOUNTING CLEARANCES**

SPEEDROLL SDI Front motor Without counterweight With counterweight 250/350\* 250/350\* 240 580 580 250/350\* 250/350\* 500/550\* 530/630\* 500 530/630\* 2 0 H • C  $\mathbf{O}$ 1200 100 100+150/100+250\* 125 W 125

SPEEDROLL SDO





SPEEDROLL SDC



#### **MOUNTING CLEARANCES**



SPIRAL DOOR HSSD Depend on door size



#### NOTES





#### **DOORHAN.COM**

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